

PRODUCT CATALOGUE

**BUILT FOR MINING.
EQUIPPED FOR PERFORMANCE.**

Industrial Equipment, Tools & Consumables
for Demanding Mining Operations

About Us



YOUR INDUSTRIAL SUPPLY PARTNER FOR MINING

Seftech is a trusted South African supplier of premium welding equipment, industrial fasteners, power and hand tools, abrasives, consumables and related industrial solutions.

We supply leading global brands and dependable products selected to meet the demanding requirements of mining, engineering, fabrication, construction, maintenance and heavy industry.

From workshop repairs and fabrication to ongoing mine-site maintenance, Seftech provides access to the equipment and consumables needed to keep operations productive, efficient and moving.

With an extensive product range, knowledgeable support and a commitment to dependable service, we work with our customers to source the right products for their operational requirements.

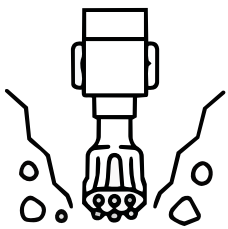
Based in Pretoria, South Africa, SEFTECH supplies customers locally, nationally and internationally, providing a reliable procurement partner for mining and industrial operations beyond South Africa's borders.



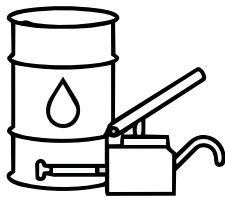
From welding and cutting solutions, mining and drilling equipment, lubricants and industrial chemicals to hydraulics, tyres, ground engaging tools, spare parts and undercarriage components, Seftech provides the essential products and technical support needed to keep mining operations performing reliably and efficiently.

FROM WORKSHOP TO MINE SITE

One supplier. Multiple industrial solutions. Delivered across South Africa and internationally.



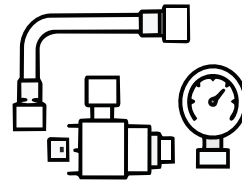
Mining & Drilling



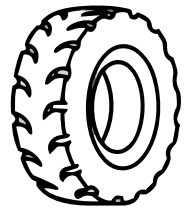
Lubricants & Greases



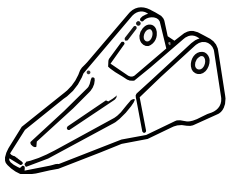
Industrial Chemicals



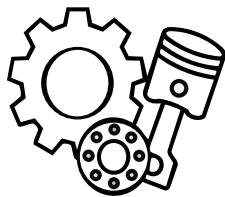
Hydraulic & Pneumatic



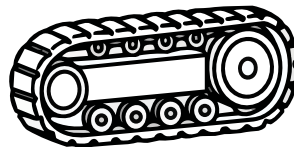
Tyres



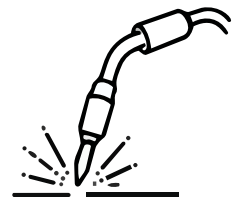
Ground Engaging Tools



Spare Parts



Undercarriage



ESAB Welding & Cutting

FROM WORKSHOP TO MINE SITE

One supplier. Multiple industrial solutions.
Delivered across South Africa and internationally.



MINING & DRILLING TOOLS

MINING & DRILLING





Rock Drill Hammers

- Variety Hammer Shanks (QL, Mission, DHD)
- Variety Hammer Sizes (3"–15")
- High-pressure hammers (24 BAR)
- Low/medium-pressure hammers (4 BAR)
- Production drilling hammers (Top Hammer and DTH)
- Water-well hammers
- All spares on all our products and more



Drill Bits

- Variety Bit Shanks (QL, Mission, DHD)
- Variety Bit Face (Concave, Convex, Flat and Drop Centre Face)
- Variety Bit Sizes (3"–15" shank) & (6mm–19mm button)
- Different carbide grades and configurations (Tungsten, Diamond)
- Bit Sharpening Equipment
- Grinding Cups
- Grinding Wheels



Drill Rods & Couplings

- Variety Lengths (1m, 3m, 6m standard) – any length up to 12m
- MTO (made to order)
- Variety Thickness (Sch 40/80/160)
- Variety Rod Ends (Reg API, Numa, Remit etc.) Pin & Box
- Rod Handling Equipment (hand and rig)
- Fishing Tools
- End Caps
- Thread Protectors



Borehole Casings

- Variety Thickness (2mm–8mm)
- Variety Lengths (3m, 6m) & MTO
- Flared Casings
- Socket Casings
- Casing Perforation
- A-Grade & B-Grade



Drilling Fluids & Chemicals

- Air Percussion Drilling Fluids
- Mud Rotary Drilling Fluids
- Surface & Underground Exploration Drilling Fluids
- Degreasers (Enviro Friendly)
- Soaps (Enviro Friendly)



Oils & Grease

- Hammer Lubricants (160/320)
- Rockdrill Greases
- Engine Oils
- Gear Oils
- Antifreezes
- ATF's
- Hydraulic Oils

More Mining & Drilling Products

- Water-Well Hammers
- Top Hammer Drilling Hammers
- Hammer Spares
- Bit Sharpening Equipment
- Grinding Cups
- Grinding Wheels
- Rod Handling Equipment
- End Caps
- Borehole Casings
- Flared Casings
- Socket Casings
- Perforated Casings
- A-Grade & B-Grade Casings
- Air Percussion Drilling Fluids
- Mud Rotary Drilling Fluids
- Surface & Underground Exploration Drilling Fluids

Hydraulic & Pneumatic

- Hydraulic hoses
- Hydraulic fittings
- Adaptors
- Quick couplers
- Hydraulic oil
- Pneumatic fittings
- Air hoses
- Valves
- Regulators
- FRL units
- Cylinders
- Hydraulic cylinders
- Hydraulic pumps
- Hydraulic filters
- Air filters

Lubricants & Greases

- Hydraulic Oils
- Engine Oils
- Gear Oils
- Compressor Oils
- Transmission Oils
- Rock-Drill Oils
- Chain Oils
- Slideway Oils
- Turbine Oils
- Circulating Oils
- Cutting Oils
- Greases
- EP2 Grease
- EP3 Grease
- High-Temperature Grease
- Moly Grease
- Lithium Grease
- Calcium Sulphonate Grease
- Copper Anti-Seize
- Nickel Anti-Seize
- Thread Compound
- Drill Rod Grease
- Wire-Rope Lubricant
- Open-Gear Lubricant
- Food-Grade Lubricants, Where Required
- Automatic Lubrication-System Products

Industrial Chemicals & Cleaning Products

- Industrial Degreasers
- Heavy-Duty Cleaners
- Parts-Washer Detergents
- Solvent Cleaners
- Brake Cleaners
- Electrical Contact Cleaners
- Rust Removers
- Rust Converters
- Descaling Chemicals
- Concrete Cleaners
- Oil / Grease Removers
- Hand Cleaners
- Industrial Detergents
- Floor Cleaners
- Drain Cleaners
- Water-Treatment Chemicals
- Cooling-System Chemicals
- Boiler-Treatment Chemicals
- Dust-Suppression Products
- Spill-Cleaning Products

TYRES

TYRES



Earthmover Tyres



Heavy-duty earthmoving and OTR tyres engineered for demanding mining, construction and quarry applications.

Available from all leading brands including **Michelin**, **Magna** and **Bridgestone**, with solutions for loaders, graders, dump trucks and other heavy equipment.



MICHELIN

BRIDGESTONE

Passenger Tyres



Quality passenger tyres from all trusted global brands, offering dependable safety, grip, comfort and performance for everyday driving.

Available in a wide range of sizes and specifications to suit passenger vehicles, SUVs and different driving requirements.



MICHELIN

BRIDGESTONE



GROUND ENGAGING TOOLS

GROUND ENGAGING TOOLS

Ground Engaging Tools

Heavy-duty Ground Engaging Tools designed for demanding earthmoving, mining and construction applications.

Built to improve penetration and productivity while protecting buckets and blades against excessive wear.



Bucket Tips

Durable replaceable bucket tips for excavators and loaders, designed for effective ground penetration, digging and material loading while helping protect the bucket from wear.



Dozer Cutting Edges

Heavy-duty cutting edges engineered for dozer blades, providing excellent abrasion and impact resistance for demanding earthmoving, pushing and land-clearing applications.



Grader Blades

High-wear grader blades and cutting edges designed for road construction, maintenance and precision grading, with options suited to varying ground conditions and abrasion levels.



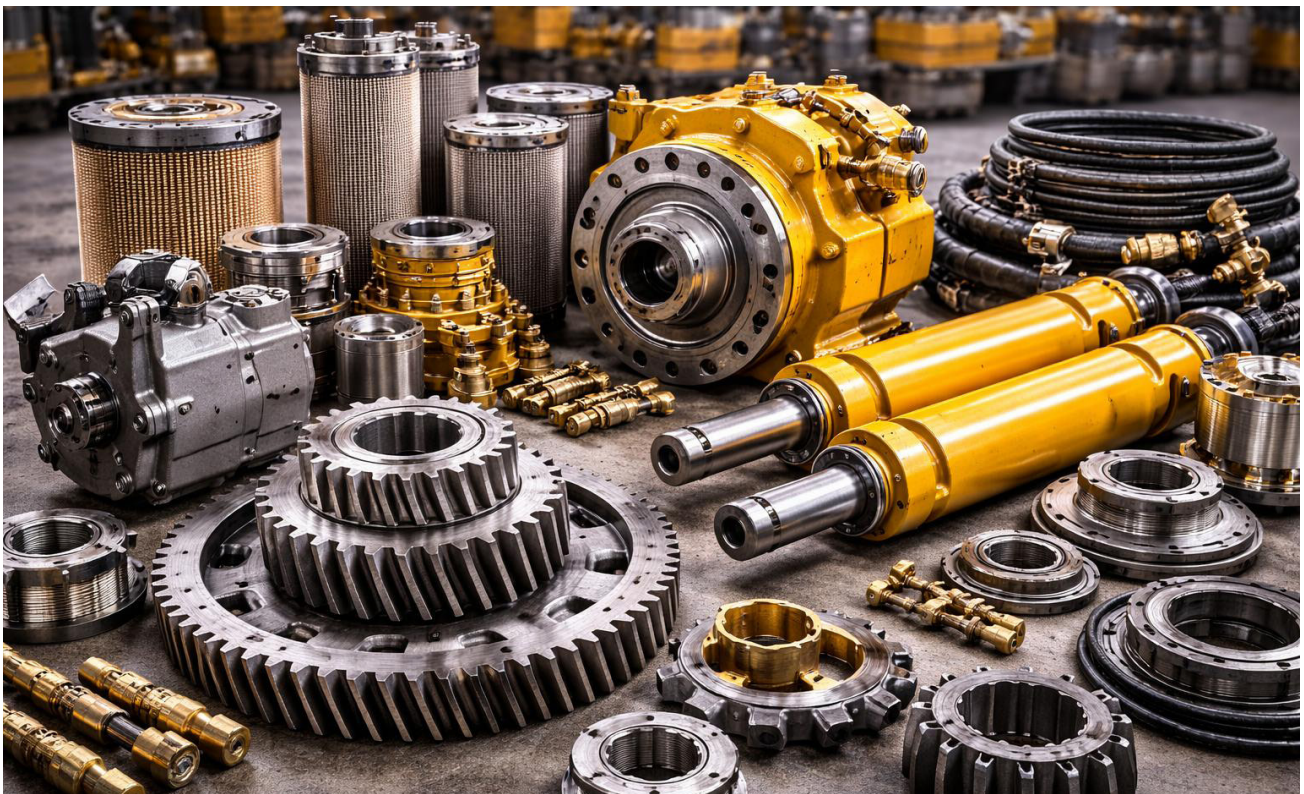
Spare Parts

A comprehensive range of quality spare and replacement parts for Exploration Drilling Spare Parts and Ground Engaging Tools.

Parts are available for leading brands including **CAT**, **Bell**, **Komatsu**, **Hitachi**, **Mercedes-Benz**, **Toyota** and **TATA**, helping keep equipment and vehicles operating reliably with minimal downtime.

**HITACHI****KOMATSU****CATERPILLAR®**

Mercedes-Benz



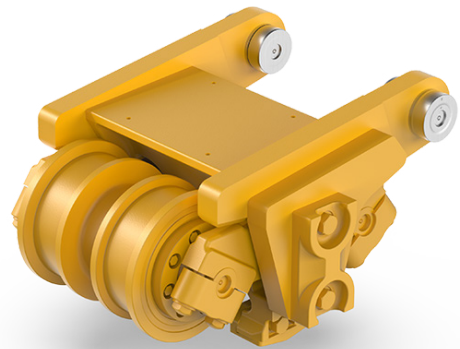
Tracks

Durable track assemblies and components designed to provide traction, stability and dependable machine movement across demanding terrain.



Rollers

Track and carrier rollers engineered to support machine weight, guide the track system and promote smooth, consistent movement.



Idlers

Heavy-duty idlers that guide the track chain while helping maintain correct alignment and track tension.



Track Adjusters

Heavy-duty idlers that guide the track chain while helping maintain correct alignment and track tension.



ESAB WELDING MACHINES



ESAB WELDING



Fabricator™ Range

Fabricator EM 401i / 501i

Fabricator are heavy duty inverter controlled power sources for MIG/MAG and MMA (Stick) welding. Built to withstand rugged use which makes it a perfect solution for industrial usage. Ideal for heavy industries using solid and flux-cored wires together with Fabricator Feed.



Fabricator ET 410iP

Fabricator ET 410iP is a heavy-duty inverter-controlled power source for HF TIG Pulse welding and MMA (Stick) welding.

The Fabricator ET 410iP is built to withstand rugged use, making it a perfect solution for industrial usage. Ideal for heavy industries.



Fabricator EM 500i

Fabricator are a heavy duty inverter controlled power sources for MIG/MAG and MMA (Stick) welding. Built to withstand rugged use which makes it a perfect solution for industrial usage. Ideal for heavy industries using solid and flux-cored wires together with Fabricator Feed.



Rogue™ Range

Rogue ET 200iP PRO

Rogue ET is a powerful and easy to handle entry level high frequency start TIG machine. It has been designed with ESAB DNA code which gives great robustness locked in very compact housing. Lightweight, ergonomic handle, carry strap and long extension cables make Rogue ET the ideal solution for field applications. All variants of machines are suitable to work with generators (7kW). Rogue ET performs with exceptional arc characteristics, both in TIG and MMA mode.

There is a broad number of advanced parameters that can be adjusted in TIG: gas pre flow, start current, ramp up time, ramp down time, finish current and post flow. All of these can be worked with 2 or 4 stroke mode. Additionally the PRO version has a pulsing feature with frequency from 0,2 Hz up to 500 Hz for better heat input control. In MMA, user can adjust Hot Start or Arc Force, to match his best welding preferences or application. All of this can be quickly adjusted by simple and intuitive user interface.



Rogue ES 200i

The Rogue is a robust and durable power source for the professional welder. The machine provides state-of-the-art welding performance and reliability through use of the latest high performance power electronics and Digital control; ensuring a precise consistent arc. The Rogue provides a smooth DC (Direct Current) welding power which allows you to weld a variety of metals, such as alloyed and non alloyed steel, stainless steel, and cast iron. The Arc Force and Hot Start settings are adjustable and help the user find exactly the right arc for the job.



Renegade™ Range

Renegade ES 210i

Renegade ES is a professional single-phase, MMA and Live TIG welding machine with the most resistant IP23 housing designed for use in demanding environments. Equipped with a high-quality carry strap with multiple lift points, Renegade ES is ready to move with you when portability is required.

Additionally, a built-in active PFC circuit provides an uninterrupted power supply, even with long extension cables (up to 100 m). Renegade ES have been designed to weld with any type of electrode in superior quality, including 6010 cellulosic. User have a direct access to parameters and memory buttons, which makes machine very easy to work with.



Renegade ET 180iP

Renegade ET is a professional single phase, high frequency start TIG and MMA welding machine with the most resistant IP23 housing designed to be used in demanding environments. Equipped with a high-quality carry strap with multiple lift points, Renegade is ready to move with you when portability is required.

Renegade ET have a build in active PFC circuit that allow to work perfectly even on a poor-quality power supply and on very long extension cables (up to 100 m).

Superior weld quality is a priority in this range, additionally supported by direct access to wide parameters selection on simple and intuitive user interface makes machine very easy to work with.



Renegade™ Range

Renegade VOLT™ ES 200i

ESAB Renegade VOLT™ ES 200i is a portable, cordless battery powered, Stick (SMAW) and Live TIG (GTAW) welder with the versatility to operate in Battery, Mains, or AMP+ Hybrid Mode.

Renegade VOLT is a highly portable and powerful unit perfect for mobile welders operating in remote, offsite, or hard-to-reach locations without easy access to AC mains power.



Renegade ET 300i / ET 300iP

The Renegade TIG are inverter based High frequency TIG (HF) and MMA/Stick machines with extreme power to weight ratio. The compact format makes it easy to carry and bring to any jobsite.

Combined with high duty cycle and the ability to run the machine on long mains and welding cable makes this a superior welding machine for both on-and off site applications.

The machine has an automatic input voltage sensor and can operate with any input voltage between 208V and 528V in 3-phase and 230V in single phase.



Rebel™ Range

Rebel™ EMP 215ic

Dual-voltage machine for MIG, TIG, Stick welding system.

The Rebel™ EMP 215ic offers 120/230 V flexibility and some of the most innovative welding technology available. A breakthrough design inspired by professional welders, the Rebel EMP 215ic is a complete MIG/TIG/Stick package ready to weld anything - mild steel, aluminum, stainless steel and go anywhere.



Rebel™ EMP 235ic

Introducing Rebel EMP 235ic – the next level Rebel welding machine that offers TRUE multi-process performance in a portable package. When it comes to getting around and getting work done, Rebel EMP 235ic is second to none. It is the most mobile welder in its class and has the power and performance to crush even the most demanding jobs.



Rebel™ EMP 285ic

Introducing Rebel™ EMP 285ic 1ph and 3ph systems, the most powerful, industrial Rebel yet for excellent performance on MIG, Flux-Cored, TIG and Stick applications. Capable of welding up to 350A, this TRUE multi-process, multi-voltage industrial welding machine runs the full range of .035 in. (0.9 mm) and .045 in. (1.2 mm) wires. It's the most portable, mobile welder in its class and has the power and performance to crush even the most demanding industrial jobs.



Rebel™ Range

Rebel™ EMP 320ic

The industrial, true multi-process machines that combine power and mobility. These compact and lightweight systems offer flexibility in any fabrication environment. Designed for productivity and reliability, the 4-wheel wire feed system provides high and consistent weld quality regardless of the material being welded. The EMP 320ic, with a maximum output of 350 Amps is the ideal universal welding system capable of running all 1.2 mm solid and flux-core wires with a high duty cycle.



Aristo 500ix

Aristo 500ix is a portable heavy industrial pulse power source with robust and reliable mechanical design. Together with RobustFeed U7 or Pulse it is the perfect solution for demanding pulse applications.

Aristo 500ix has thick metal side panels with double bent side panels and large feet providing clearance and making the unit fit for use in tough environments. The large side panels provide easy access for service and maintenance. Ergonomic handles that are safe and marked for crane lifting provide easy logistics. The unit comes with a sturdy cart featuring dedicated crane lifting points, a torch holder and large cable holders.



KHM 595 PS

Engine driven welding/electric power units for the toughest, professional, heavy-duty repair, maintenance and assembly work. For the toughest environments needing high capacity. The wide working range together with the possibility for carbon arc gouging makes it possible to perform a large variety of work in environments where it is difficult or impossible to connect to the mains supply.

HM 595 PS is equipped with a powerful and efficient, water-cooled Perkins diesel engine with battery and electric start. KHM 595 is a full multiprocess equipment which can be used in all processes; MMA, TIG and MIG/MAG. The equipment also have a possibility to give up to 30 kVA electrical power.



Warrior™ 750i CC/CV

Powerful multi-process welding machine.

The reliable multi-process welding equipment designed for heavy duty productivity now with an output of up to 850 amps.



M2 200i Plasma Cutting Systems

Easy-to-use, 200 amp mechanized plasma system for production cutting of mild steel, stainless steel and aluminum. Manual Gas Control allows plasma and secondary gas pressures to be precisely controlled at the power supply with individual regulators. Plasma gas can either be Air, Oxygen, Nitrogen, or Argon-Hydrogen (manual change required).



Training & Technical Expertise

Seftech goes beyond supplying welding equipment. We provide professional training, technical expertise and product support across our full welding range, helping customers select the right solutions, optimise equipment performance and ensure safe, efficient operation. Our experienced team supports your workforce with the knowledge and practical guidance needed to get the best performance from every welding solution.

Cutmaster™ Range

Cutmaster 30+

Cutmaster 30+ is the perfect combination of power and portability for hand-held plasma cutting machine. Plus means more, so we've added a user-friendly 10.9 cm TFT LCD screen and upgraded features that give you even more control and flexibility to master any cut up to 10 mm. Together with the SL60 ITorch, it all adds up to the total plasma cutting package.



Cutmaster 40+

Cutmaster 40+ is the perfect combination of power and portability for hand-held plasma cutting machines. Plus means more, so we've added a user-friendly 10.9 cm TFT LCD screen and upgraded features that give you even more control and flexibility to master any cut up to 12 mm. Together with the SL60 ITorch, it all adds up to the total plasma cutting package.



Cutmaster 50+

Cutmaster 50+ is the perfect combination of power and portability for hand-held plasma cutting machines. Plus means more, so we've added a user-friendly 10.9 cm TFT LCD screen and upgraded features that give you even more control and flexibility to master any pierce and cut up to 25 mm. Together with the SL60 ITorch, it all adds up to the total plasma cutting package. Pierce Capacity: 16 mm Cutting Capacity: 25 mm Maximum Severance: 32 mm Results may vary based on material used.



CONSUMABLES / FILLER METAL

MMA - Mild Steel

Item Number	ESAB Description	AWS/EN Classification	UOM	Minimum UOM Sold	Carton Kg	Inner Pkt Kg	Remarks
3772253SRW	Weld 6013 2.5x350mm 8x2.5Kg	E6013	KGM	Carton	20	2.5	Cost Effective Option
3772323SRW	Weld 6013 3.2x350mm 4x5.0Kg	E6013	KGM	Carton	20	5	Cost Effective Option
377240HSRW	Weld 6013 4.0x400mm 4x5.0Kg	E6013	KGM	Carton	20	5	Cost Effective Option
377250HSRW	Weld 6013 5.0x400mm 4x5.0Kg	E6013	KGM	Carton	20	5	Cost Effective Option
4659253510	OK GoldRox 2.5x350mm 1/2	E6013	KGM	Carton	15	2.5	Premium Option
4659323510	OK GoldRox 3.2x350mm 1/2	E6013	KGM	Carton	13.8	2.3	Premium Option
4659403510	OK GoldRox 4.0x350mm 1/2	E6013	KGM	Carton	14.4	2.4	Premium Option
4659523520	OK GoldRox 2.5x350mm 1kg	E6013	KGM	CT	20	1	Premium Option Convenient 1Kg Inner Packs
4659323520	OK GoldRox 3.2x350mm 1kg	E6013	KGM	CT	20	1	Premium Option Convenient 1Kg Inner Packs
4659403520	OK GoldRox 4.0x350mm 1kg	E6013	KGM	CT	20	1	Premium Option Convenient 1Kg Inner Packs

ESAB WELDING MACHINES & SYSTEMS

MMA - Low Hydrogen

Item Number	ESAB Description	AWS/EN Classification	UOM	Minimum UOM Sold	Carton Kg	Inner Pkt Kg	Remarks
3777725S00	Xpert 7018-12 2.5x350mm	E7018	KGM	CT	20	5	Cost Effective Option - NON VacPac
3777732S00	Xpert 7018-1 3.2x350mm	E7018	KGM	CT	20	5	Cost Effective Option - NON VacPac
3777740S00	Xpert 7018-1 4.0x350mm	E7018	KGM	CT	20	5	Cost Effective Option - NON VacPac
5550253VV0	OK 55.00 L 2.5x350mm 3/4 VP	E7018-1H4 R	KGM	CT	11.2	2.8	Premium Option - VACPAC - Class C3 Sch I
5550323VV0	OK 55.00 L 3.2x350mm 3/4 VP	E7018-1H4 R	KGM	CT	11.2	2.8	Premium Option - VACPAC - Class C3 Sch I
5550403VV0	OK 55.00 L 4.0x350mm 3/4 VP	E7018-1H4 R	KGM	CT	12	3	Premium Option - VACPAC - Class C3 Sch I
5550504VV0	OK 55.00 L 5.0x450mm 3/4 VP	E7018-1H4 R	KGM	CT	16.8	4.2	Premium Option - VACPAC - Class C3 Sch I
55002535G0	OK 55.00 2.5x350mm 1/2VP	E7018-1H4 R	KGM	CT	10.2	1.7	Premium Option - VACPAC - Class C5 Sch I,J&K
55003235V0	OK 55.00 3.25x350mm 3/4VP	E7018-1H4 R	KGM	CT	12.8	3.2	Premium Option - VACPAC - Class C5 Sch I,J&K
55004045V0	OK 55.00 4.0x450mm 3/4VP	E7018-1H4 R	KGM	CT	16.4	4.1	Premium Option - VACPAC - Class C5 Sch I,J&K
55005045V0	OK 55.00 5.0x450mm 3/4VP	E7018-1H4 R	KGM	CT	16.4	4.1	Premium Option - VACPAC - Class C5 Sch I,J&K

MMA - Iron Power

Item Number	ESAB Description	AWS/EN Classification	UOM	Minimum UOM Sold	Carton Kg	Inner Pkt Kg	Remarks
3380324000	OK Femax 33.80 3.2x450mm	E7024	KGM	CT	18.6	6.2	Premium Option - Class C3 Sch I&J
3380404000	OK Femax 33.80 4.0x450mm	E7024	KGM	CT	17.7	5.9	Premium Option - Class C3 Sch I,J&K
3380504000	OK Femax 33.80 5.0x450mm	E7024	KGM	CT	16.2	5.4	Premium Option - Class C3 Sch I,J&K

CONSUMABLES / FILLER METAL

MMA - Stainless Steel

Item Number	ESAB Description	AWS/EN Classification	UOM	Minimum UOM Sold	Carton Kg	Inner Pkt Kg
6198252030	OK 308L 2.5x300mm	E308L	KGM	CT	9	1.5
6198232020	OK 308L 3.2x350mm	E308L	KGM	CT	12.3	4.1
6198403020	OK 308L 4.0x350mm	E308L	KGM	CT	12.3	4.1
6498252030	OK 309L 2.5x300mm	E309L	KGM	CT	10.2	1.7
6498232020	OK 309L 3.2x350mm	E309L	KGM	CT	12.9	4.3
6498403020	OK 309L 4.0x350mm	E309L	KGM	CT	12.9	4.3
6398252030	OK 316L 2.5x300mm	E316L	KGM	CT	10.2	1.7
6398232020	OK 316L 3.2x350mm	E316L	KGM	CT	12.3	4.1
6398403020	OK 316L 4.0x350mm	E316L	KGM	CT	12.9	4.3

MMA - Cast Iron

Item Number	ESAB Description	AWS/EN Classification	UOM	Minimum UOM Sold	Carton Kg	Inner Pkt Kg	Remarks
92182520L0	OK Ni-CI 2.5x300mm 1/4 VP	ENI-CI	KGM	CT	4.2	0.7	Premium Option - VACPAC - 93.5% Nickel - Hard Cast Iron
92183230L0	OK Ni-CI 3.2x350mm 1/4 VP	ENI-CI	KGM	CT	4.8	0.8	Premium Option - VACPAC - 93.5% Nickel - Hard Cast Iron
92184030G0	OK Ni-CI 4.0x350mm 1/2 VP	ENI-CI	KGM	CT	13.8	2.3	Premium Option - VACPAC - 93.5% Nickel - Hard Cast Iron
92602520L0	OK NiFe-CI 2.5x300mm 1/4 VP	ENiFe-CI	KGM	CT	4.2	0.7	Premium Option - VACPAC - 53% Nickel - Softer Machinable Cast IronZ
92603230L0	OK NiFe-CI 3.2x350mm 1/4 VP	ENiFe-CI	KGM	CT	4.2	0.7	Premium Option - VACPAC - 53% Nickel - Softer Machinable Cast Iron
92604030G0	OK NiFe-CI 4.0x350mm 1/2 VP	ENiFe-CI	KGM	CT	11.4	1.9	Premium Option - VACPAC - 53% Nickel - Softer Machinable Cast Iron
92582520L0	OK NiFe-CI-A 2.5x300mm 1/4 VP	ENiFe-CI	KGM	CT	4.2	0.7	Premium Option - VACPAC - 51% Nickel - Softer Machinable Cast Iron
92583230L0	OK NiFe-CI-A 3.2x350mm 1/4 VP	ENiFe-CI	KGM	CT	4.2	0.7	Premium Option - VACPAC - 51% Nickel - Softer Machinable Cast Iron
92584030G0	OK NiFe-CI-A 4.0x350mm 1/2 VP	ENiFe-CI	KGM	CT	11.4	1.9	Premium Option - VACPAC - 51% Nickel - Softer Machinable Cast Iron

ESAB WELDING MACHINES & SYSTEMS

MMA - Pipe Weld

Item Number	ESAB Description	AWS/EN Classification	UOM	Minimum UOM Sold	Tin Kg	Pkt Kg
2P60323B40	PIPEWELD 6010 PLUS 3.2x350mm	E6010	KGM	Tin	20	20
2P60403B40	PIPEWELD 6010 PLUS 4.0x350mm	E6010	KGM	Tin	20	20
2P60503B40	PIPEWELD 6010 PLUS 5.0x350mm	E6010	KGM	Tin	20	20
2P70323B40	PIPEWELD 7010 PLUS 3.2x350mm	E7010	KGM	Tin	20	20
2P70403B40	PIPEWELD 7010 PLUS 4.0x350mm	E7010	KGM	Tin	20	20

MMA - Dissimilar Metals

Item Number	ESAB Description	AWS/EN Classification	UOM	Minimum UOM Sold	Carton Kg	Inner Pkt Kg	Remarks
E7463	EWAC Multiweld 746 3.15x355mm		KGM	CT	5	5	Yellow Equipment body/ structural repairs - Not hard facing.
E7464	EWAC Multiweld 746 4.0x355mm		KGM	CT	5	5	Yellow Equipment body/ structural repairs - Not hard facing.
68812520LO	OK 68.81 2.5x300mm 1/4 VP	E312-17	KGM	CT	4.2	0.7	
68813230TO	OK 68.81 3.2x350mm 1/2 VP	E312-17	KGM	CT	5.1	1.7	
68814030GO	OK 68.81 4.0x350mm 1/2 VP	E312-17	KGM	CT	10.8	1.8	

MMA - Gouging Electrodes

Item Number	ESAB Description	AWS/EN Classification	UOM	Minimum UOM Sold	Carton Kg	Inner Pkt Kg	Remarks
2103323020	OK GPC 3.2x350mm		KGM	CT	10.5	3.5	Gouging Electrode where Compressed Air is NOT Available

CONSUMABLES / FILLER METAL

MMA - Air Carbon Arc Gouging Carbons

Item Number	ESAB Description	AWS/EN Classification	UOM	Minimum UOM Sold	Carton Kg	Inner Pkt Kg
6198252030	OK 308L 2.5x300mm	E308L	KGM	CT	9	1.5
6198232020	OK 308L 3.2x350mm	E308L	KGM	CT	12.3	4.1
6198403020	OK 308L 4.0x350mm	E308L	KGM	CT	12.3	4.1
6498252030	OK 309L 2.5x300mm	E309L	KGM	CT	10.2	1.7
6498232020	OK 309L 3.2x350mm	E309L	KGM	CT	12.9	4.3
6498403020	OK 309L 4.0x350mm	E309L	KGM	CT	12.9	4.3
6398252030	OK 316L 2.5x300mm	E316L	KGM	CT	10.2	1.7
6398232020	OK 316L 3.2x350mm	E316L	KGM	CT	12.3	4.1
6398403020	OK 316L 4.0x350mm	E316L	KGM	CT	12.9	4.3

MMA - Cast Iron

Item Number	ESAB Description	UOM	Minimum UOM Sold	Carton Kg	PCE/PCK	Remarks
22033003C	CutSkill DC Carbon 4.8mm x 30.5cm Pack 50	PCE	PCK	0.778	50	90-150 Amps Required
22033003	Pro DC Carbon 4.8mm x 30.5cm Pack 50	PCE	PCK	0.778	50	90-150 Amps Required
22043003C	CutSkill DC Carbon 6.4mm x 30.5cm Pack 50	PCE	PCK	1.175	50	300-400 Amps Required
22043003	Pro DC Carbon 6.4mm x 30.5cm Pack 50	PCE	PCK	1.175	50	300-400 Amps Required
22053003C	CutSkill DC Carbon 7.9mm x 30.5cm Pack 50	PCE	PCK	1.764	50	350-450 Amps Required
22053003	Pro DC Carbon 7.9mm x 30.5cm Pack 50	PCE	PCK	1.764	50	350-450 Amps Required
22063003C	CutSkill DC Carbon 9.5mm x 30.5cm Pack 50	PCE	PCK	2.319	50	450-600 Amps Required
22063003	Pro DC Carbon 9.5mm x 30.5cm Pack 50	PCE	PCK	2.319	50	450-600 Amps Required
24064003C	CutSkill Jointed Carbon 9.5mm x 43.2cm Pack 100	PCE	PCK	6.953	100	450-600 Amps Required
24084003C	CutSkill Jointed Carbon 12.7mm x 43.2cm Pack 100	PCE	PCK	11.667	100	800-1000 Amps Required

GMAW (MIG)- Mild Steel

Item Number	ESAB Description	AWS/EN Classification	Sold By	UOM Sold	Roll Kg	Remarks
3211009820	Weld 70S-6 0.8mm 15kg	ER70S-6	KGM	Roll/Spool	15	Cost Effective Option
3211009820	Weld 70S-6 0.9mm 15kg	ER70S-6	KGM	Roll/Spool	15	Cost Effective Option
3211019820	Weld 70S-6 1.0mm 15kg	ER70S-6	KGM	Roll/Spool	15	Cost Effective Option
3211129820	Weld 70S-6 1.2mm 15kg	ER70S-6	KGM	Roll/Spool	15	Cost Effective Option
321106870H	Weld G3Si1 0.8mm 15kg	ER70S-6	KGM	Roll/Spool	15	Cost Effective Option - Premium Quality
232108670H	Weld G3Si1 0.9mm 15kg	ER70S-6	KGM	Roll/Spool	15	Cost Effective Option - Premium Quality
232110670H	Weld G3Si1 1.0mm 15kg	ER70S-6	KGM	Roll/Spool	15	Cost Effective Option - Premium Quality
232112670H	Weld G3Si1 1.2mm 15kg	ER70S-6	KGM	Roll/Spool	15	Cost Effective Option - Premium Quality
1A5010877H	OK AristoRod 12.50 1.0mm 18kg	ER70S-6	KGM	Roll/Spool	18	Premium Option
1A5012671H	OK AristoRod 12.50 1.2mm 18kg	ER70S-6	KGM	Roll/Spool	18	Premium Option
1A5016671H	OK AristoRod 12.50 1.6mm 18kg	ER70S-6	KGM	Roll/Spool	18	Premium Option

GMAW (MIG) - ER80S-G

Item Number	ESAB Description	AWS/EN Classification	Sold By	UOM Sold	Roll Kg	Remarks
1801129810	OK AristoRod 13.09 1.2mm 18kg	ER80S-G	KGM	Roll/Spool	18	Premium Option

GMAW (MIG) - ER100S-G

Item Number	ESAB Description	AWS/EN Classification	Sold By	UOM Sold	Roll Kg	Remarks
120T1518S8	ELBOR NIMOC RT1S 1.2mm 15kg	ER100S-G/ER110S-G	KGM	Roll/Spool	15	Cost Effective Option
1813126910	OK AristoRod 55 1.2mm 18kg	ER100S-G	KGM	Roll/Spool	18	Premium Option

CONSUMABLES / FILLER METAL

MMA - ER110S-G

Item Number	ESAB Description	AWS/EN Classification	Sold By	UOM Sold	Roll Kg	Remarks
1829126910	OK AristoRod 69 1.2mm 18kg	ER110S-G	KGM	Roll/Spool	18	Premium Option

MMA - Flux Cored Wires

Item Number	ESAB Description	AWS/EN Classification	Sold By	UOM Sold	Roll Kg	Remarks
E7111C	Weld E71T1 1.2mm 15kg VacPac	E71T1-1C	KGM	Roll/Spool	15	Gas Assisted (CO2) Class T3 - Sch I&J - Material Thickness NOT exceeding 10mm
151625640V	Weld E71T1 1.6mm 15kg VacPac	E71T1-1C	KGM	Roll/Spool	15	Gas Assisted (CO2) Class T3 - Sch I&J - Material Thickness NOT exceeding 10mm
E7111M	Weld E71T1 1.2mm 15kg	E71T1-1C	KGM	Roll/Spool	15	Gas Assisted (Mixed Gas M21) Class T3 - Sch I&J - Material EXCEEDING 10mm
151712540V	Weld E71T1 1.6mm 15kg	E71T1-1C	KGM	Roll/Spool	15	Gas Assisted (Mixed Gas M21) Class T3 - Sch I&J - Material EXCEEDING 10mm
E7111-1	Core Shield 11 1.2mm 15kg	E71T-11	KGM	Roll/Spool	15	Gasless - Class T1 - Sch H (Up to 12mm Thickness Material)
242201408	Core Shield 11 2.0mm 11.36kg	E71T-11	KGM	Roll/Spool	11.36	Gasless - Class T1 - Sch H (Up to 12mm Thickness Material)
242816710V	Core Shield 18 1.6mm 11.3kg	E71T-8	KGM	Roll/Spool	11.3	Gasless - Class T1 - Sch H (Thicker Material than 12mm)
E71T-N	Weld E71T1 1.2mm 15kg VacPac	E71T-9C	KGM	Roll/Spool	15	Gas Assisted (CO2) Class T3 - Sch I,J&K
151812540V	Weld E71T1 1.6mm 15kg VacPac	E71T-9C	KGM	Roll/Spool	15	Gas Assisted (CO2) Class T3 - Sch I,J&K
E71T1H4	Weld E71T1 1.6mm 15kg VacPac	E71T1-9C	KGM	Roll/Spool	15	Gas Assisted (Mixed Gas M21 / CO2) Class T3 - Sch I,J&K
35MT12247V	Dual Shield Prime 71 LH4 1.2mm 15kg VacPac	E71T-12C/1M-H4	KGM	Roll/Spool	15	Gas Assisted (Mixed Gas M21 / CO2) Class T3 - Sch I,J&K Diffusible Hydrogen H4
35MT16247V	Dual Shield Prime 71 LH4 1.6mm 15kg VacPac	E71T-12C/1M-H4	KGM	Roll/Spool	15	Gas Assisted (Mixed Gas M21 / CO2) Class T3 - Sch I,J&K Diffusible Hydrogen H4
E81T1-Ni1	FILARC PZ6138 1.2mm 16kg	E81T1-Ni1M-H4	KGM	Roll/Spool	16	Gas Assisted (Mixed Gas M21) Class T3 - Sch I&J - 1% Nickel
2580126937	FILARC PZ6138 1.2mm 16kg	E81T1-Ni1M-H4	KGM	Roll/Spool	16	Gas Assisted (Mixed Gas M21) Class T3 - Sch I&J - 1% Nickel

GMAW (MIG) - Metal Cored Wires

Item Number	ESAB Description	AWS/EN Classification	Sold By	UOM Sold	Roll Kg	Remarks
141327730	OK Tubrodur 14.13 1.2mm 16kg	E70C-6M	KGM	Roll/Spool	16	Gas Assisted (Mixed Gas M21) Class T3 - Sch H - Suitable for Thin Plate
35L127731	Coreweld 46LS 1.2mm 16kg VP	E70C-6M H4	KGM	Roll/Spool	16	Gas Assisted (Mixed Gas M21) Class T3 - Sch H - Suitable High Strength Steel
35L127730	Coreweld 46LS 1.2mm 16kg	E110C-GH4	KGM	Roll/Spool	16	Gas Assisted (Mixed Gas M21) Class T3 - Sch H - Suitable High Strength Steel
35L167730	Coreweld 60 LH4 1.6mm 16kg	E110C-GH4	KGM	Roll/Spool	16	Gas Assisted (Mixed Gas M21) Class T3 - Sch H - Suitable High Strength Steel

GMAW (MIG) - Stainless Steel Solid Wires

Item Number	ESAB Description	AWS/EN Classification	Sold By	UOM Sold	Roll Kg	Remarks
308LS0010MV	Nevenox MIG 308LSi 1.0mm BS300 15kg	ER308LSi	KGM	Roll/Spool	15	Cost Effective Option
308LS00120MV	Nevenox MIG 308LSi 1.2mm BS300 15kg	ER308LSi	KGM	Roll/Spool	15	Cost Effective Option
309LS0010MV	Nevenox MIG 309LSi 1.0mm BS300 15kg	ER309LSi	KGM	Roll/Spool	15	Cost Effective Option
309LS00120MV	Nevenox MIG 309LSi 1.2mm BS300 15kg	ER309LSi	KGM	Roll/Spool	15	Cost Effective Option
316LS0010MV	Nevenox MIG 316LSi 1.0mm BS300 15kg	ER316LSi	KGM	Roll/Spool	15	Cost Effective Option
316LS00120MV	Nevenox MIG 316LSi 1.2mm BS300 15kg	ER316LSi	KGM	Roll/Spool	15	Cost Effective Option
1612198210	OK Autrod 308LSi 1.0mm 15kg	ER308LSi	KGM	Roll/Spool	15	Premium Option
1612198220	OK Autrod 308LSi 1.2mm 15kg	ER308LSi	KGM	Roll/Spool	15	Premium Option
1651109820	OK Autrod 309LSi 1.0mm 15kg	ER309LSi	KGM	Roll/Spool	15	Premium Option
1651129820	OK Autrod 309LSi 1.2mm 15kg	ER309LSi	KGM	Roll/Spool	15	Premium Option
1632109820	OK Autrod 316LSi 1.0mm 15kg	ER316LSi	KGM	Roll/Spool	15	Premium Option
1632129820	OK Autrod 316LSi 1.2mm 15kg	ER316LSi	KGM	Roll/Spool	15	Premium Option
2209N0100MV	Nevenox MIG 2209 1.0mm BS300 15kg	ER2209	KGM	Roll/Spool	15	Cost Effective Option
2209N0120MV	Nevenox MIG 2209 1.2mm BS300 15kg	ER2209	KGM	Roll/Spool	15	Cost Effective Option
1686109820	OK Autrod 2209 1.0mm 15kg	ER2209	KGM	Roll/Spool	15	Premium Option
1686129820	OK Autrod 2209 1.2mm 15kg	ER2209	KGM	Roll/Spool	15	Premium Option

CONSUMABLES / FILLER METAL

MMA - Aluminium Solid Wires

Item Number	ESAB Description	AWS/EN Classification	Sold By	UOM Sold	Roll Kg
1804129870	OK Autrod 4043 1.2mm 7kg	ER4043	KGM	Roll/Spool	7
1804169870	OK Autrod 4043 1.6mm 7kg	ER4043	KGM	Roll/Spool	7
1815129870	OK Autrod 5356 1.2mm 7kg	ER5356	KGM	Roll/Spool	7
1815169870	OK Autrod 5356 1.6mm 7kg	ER5356	KGM	Roll/Spool	7

MMA - Hard Facing Solid Wires

Item Number	ESAB Description	AWS/EN Classification	Sold By	UOM Sold	Roll Kg	Pkt Kg	Remarks
1391127700	OK Autrodur 56 GM 1.2mm 15kg	EN 14700: Fe8	KGM	Roll/Spool	15	15	Premium Option - Abrasion & Impact Resistance / Yellow Equipment - Buckets etc.
E071715	EWAC-O 571 1.6mm 12.5kg		KGM	Roll/Spool	12.5	12.5	Cost Effective Option - Abrasion & Impact Resistance

MMA - Hard Facing Cored Wires

Item Number	ESAB Description	AWS/EN Classification	Sold By	UOM Sold	Roll Kg	Pkt Kg	Remarks
1470167730	OK Tubrodur 55 O A 1.6mm 16kg	EN 14700 T2 Fe14	KGM	Roll/Spool	16	16	Gasless - 49-56 HRC
1512167630	OK Tubrodur 58 O/G 1.6mm 16kg	EN 14700 T Fe6	KGM	Roll/Spool	16	16	Gasless / Gas Assisted (CO2) 52-58 HRC
411CR252825	411-CR25-O 2.8mm 25kg	EN 14700 T Fe15	KGM	Roll/Spool	25	25	Gas Assisted 57-60 HRC
411CR252825	411-CR25-O 2.8mm 25kg	EN 14700 T Fe15	KGM	Roll/Spool	25	25	Gas Assisted 57-60 HRC
415CNB2825	415-CNb-O 2.8mm 25kg	EN 14700 T Fe15	KGM	Roll/Spool	25	25	Chrome Carbide with 6% Nb
415CNB2825	415-CNb-O 2.8mm 25kg	EN 14700 T Fe15	Drum	250	250	25	Chrome Carbide with 6% Nb

VACPAC[™] **VACUUM-PACKED** **ELECTRODES**

**HERMETICALLY-SEALED
VACUUM PACKED WELDING
ELECTRODES FOR COST
SAVINGS ON STORAGE
AND HANDLING.**

ELECTRODES

FACTORY FRESH ELECTRODES STRAIGHT FROM THE PACK.

The prevention of hydrogen induced cracking in thick structural steels or porosity in stainless or nickel-base weld metal, by controlling the moisture re-absorption in the coating of low hydrogen electrodes, can be very costly. In demanding applications, such as offshore fabrication, the cost of climate controlled storage and handling and the associated administrations are often calculated to exceed the cost of the consumables itself. With electrodes from ESAB VacPac vacuum packaging, these costs are completely avoided.

No Re-Baking, No Holding Ovens, No Quivers

Welding electrodes from VacPac can be used straight from the package without the need to re-bake them and store them temporarily in holding ovens and quivers. The laminated, multi-layer aluminium foil is vacuum-sealed around a strong plastic inner box and effectively protects the electrodes against moisture re-absorption from the air.

Protected by a cardboard outer box, they have unlimited shelf life and do not require special warehouse conditions, provided they are handled with care and the foil is not damaged. Upon opening, fresh and dry electrodes are guaranteed when the vacuum is confirmed.

Safe Welding After Opening

ESAB welding electrodes in VacPac are low moisture absorption (LMA) types with a coating that only slowly re-absorbs moisture from the air**.

The safe exposure time is 12 hours* after opening the VacPac with the foil left in place. For optimal security, it is recommended to take out only one electrode at a time. The VacPac sizes available are 3/4, 1/2 and 1/4 pack to optimize consumption during a shift. Electrodes exposed beyond above limits must be re-baked.

VacPac provides security and makes the welder's life easier; in offshore and pressure vessel fabrication, the petrochemical industry, the food processing industry and other applications where the prevention of cold cracking or porosity is crucial.



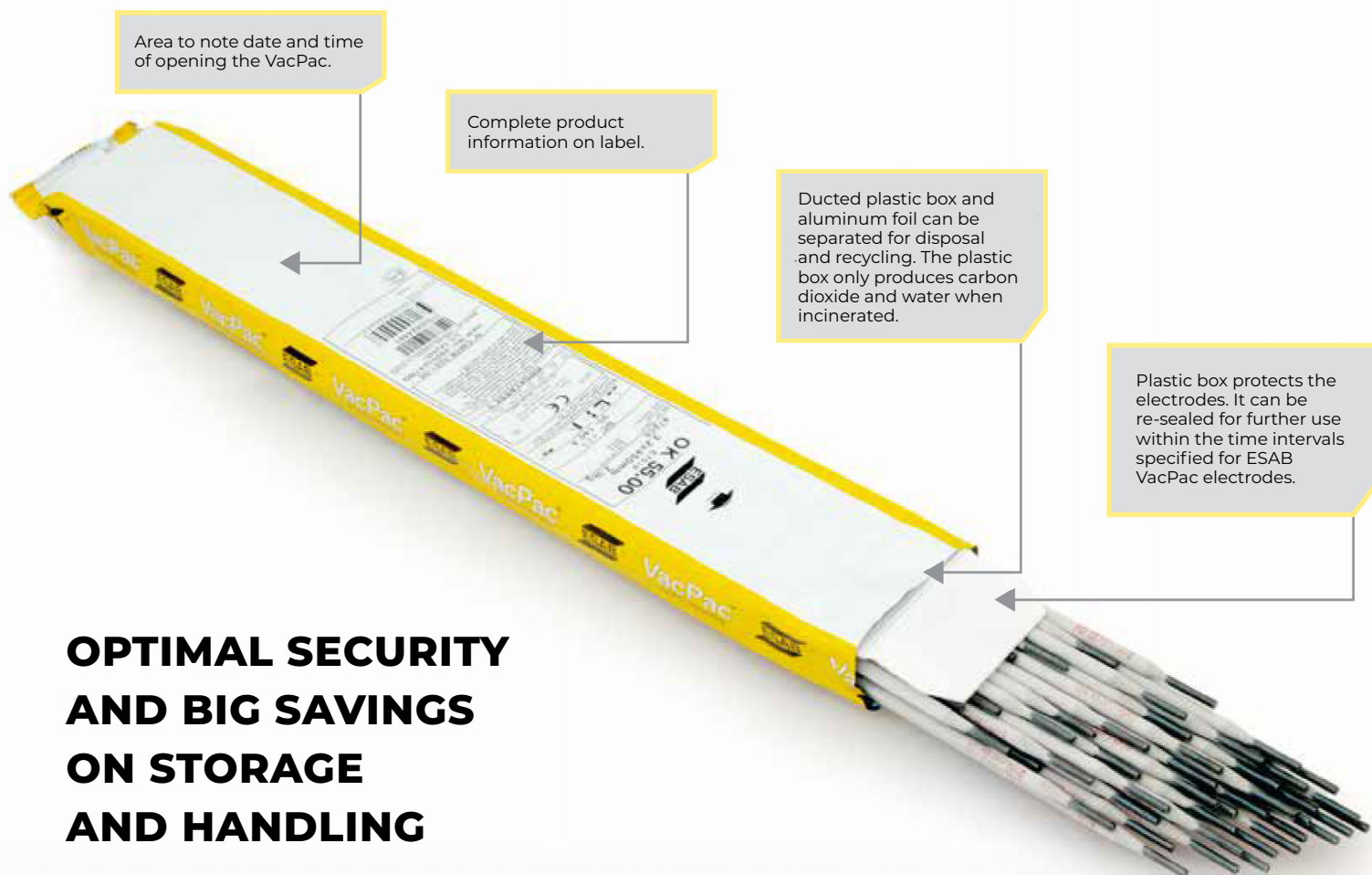
VacPac is available in various packaging sizes to suit fabricators' individual consumption of welding electrodes.



Stick electrodes in VacPac available for:

- OK 55.00 (AWS E7018-1 H4R)
- Stainless Steels
- NI-Base Alloy

ELECTRODES



OPTIMAL SECURITY AND BIG SAVINGS ON STORAGE AND HANDLING

Simplified Storage and Handling for BIG Savings!

Without VacPac		With VacPac	VacPac Advantages:
Central Store		Central Store max 50°C (120°F)	<ul style="list-style-type: none"> • True 100% hermetically sealed package • Always factory fresh and dry electrodes • Cost savings through simplified storage and handling • Reduced risk of hydrogen cracking or porosity • Easier for welders to carry • Shift-based pack sizes available
↓		↓	
Baking	↶		
↓		Shop Store 50°C (120°F)	
Shop Store		↓	
↓		↓	
Quiver	↷		
↓		Welding	
Welding			

ESAB 7018-1 PRIME FACTORY FRESH ELECTRODES STRAIGHT FROM THE PACK.

**HERMETICALLY-SEALED
VACUUM PACKED WELDING
ELECTRODES FOR COST
SAVINGS ON STORAGE
AND HANDLING.**

ELECTRODES

FACTORY FRESH ELECTRODES STRAIGHT FROM THE PACK.

The prevention of hydrogen induced cracking in thick structural steels by controlling the moisture re-absorption in the coating of low hydrogen electrodes, can be very costly. In demanding applications, such as offshore fabrication, the cost of climate controlled storage and handling and the associated administrations are often calculated to exceed the cost of the consumables itself. With ESAB 7018-1 Prime electrodes in unique VacPac™ vacuum sealed packaging, these costs are completely avoided.

No Re-Baking, No Holding Ovens, No Quivers

ESAB 7018-1 Prime electrodes can be used straight from the package without the need to re-bake them and store them temporarily in holding ovens and quivers. The laminated, multi-layer aluminum foil is vacuum-sealed around a strong plastic inner box and effectively protects the electrodes against moisture re-absorption from the air.

Protected by a cardboard outer box, they have unlimited shelf life and do not require special warehouse conditions, provided they are handled with care and the foil is not damaged. VacPac also helps eliminate damage during shipping compared to metal cans, which can get dented in transit, compromising the quality of the electrodes. Upon opening, fresh and dry electrodes are guaranteed when the vacuum is confirmed.

Safe Welding After Opening

ESAB 7018-1 Prime welding electrodes are low moisture absorption (LMA) with a coating that only slowly re-absorbs moisture from the air**. The safe exposure time is 12 hours* after opening the VacPac with the foil left in place. For optimal security, it is recommended to take out only one electrode at a time. ESAB's VacPac packaging provides security and makes the welder's life easier; in offshore and pressure vessel fabrication, the petrochemical industry, the food processing industry and other applications where the prevention of cold cracking or porosity is crucial.

*Valid at standard AWS test conditions of 26.7°C (80°F) and 80% RH.

**Meets R classification as per AWS specifications.



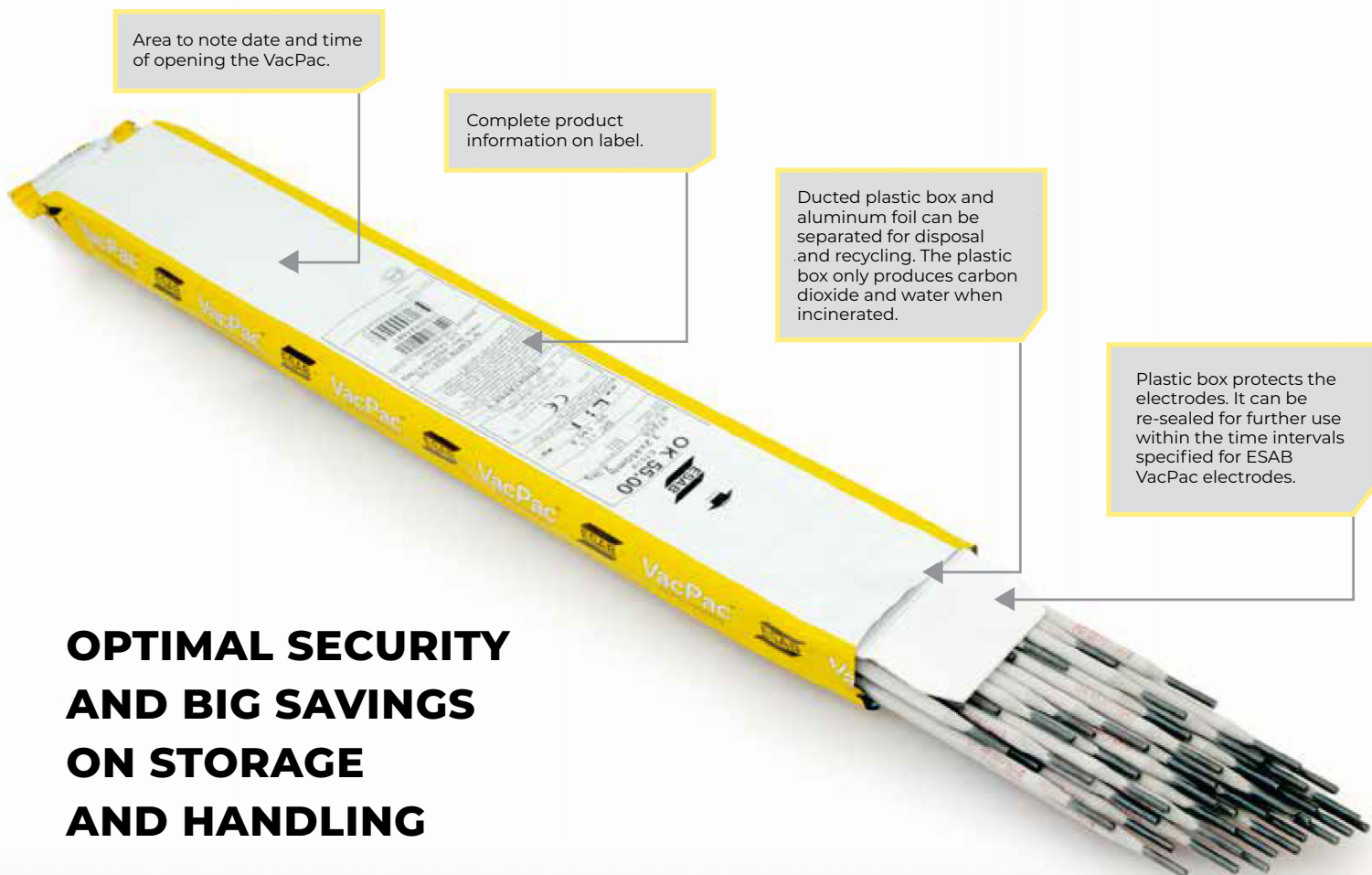
Each ESAB 7018-1 Prime box has six 4 lb VacPac packages to suit fabricators' individual consumption of welding electrodes.



ESAB 7018-1 Prime VacPac electrodes are available in the following diameters:

- 3/32 in.
- 1/8 in.
- 5/32 in.

ELECTRODES



OPTIMAL SECURITY AND BIG SAVINGS ON STORAGE AND HANDLING

Simplified Storage and Handling for BIG Savings!

Without VacPac		With VacPac
Central Store		Central Store max 50°C (120°F)
↓		↓
Baking	↙	
↓		
Shop Store		Shop Store 50°C (120°F)
↓		↓
Quiver		
↓		
Welding	↗	Welding

Remaining Electrodes

VacPac Advantages:

- True 100% hermetically sealed package
- Always factory fresh and dry electrodes
- Cost savings through simplified storage and handling
- Reduced risk of hydrogen cracking or porosity
- Easier for welders to carry
- Shift-based pack sizes available

WELDING WIRE

OK ARISTOROD™

A FAMILY OF NON COPPER COATED MAG WIRES WITH SUPERIOR WELDING PERFORMANCE.

The non copper coated OK AristoRod 12.50 is a manganese-silicon alloyed solid wire for GMAW of unalloyed steels, such as general structural, pressure vessel, ship building and for fine-grained carbon-manganese steels for the same purpose with a minimum yield strength of max 420 MPa. The electrode can be welded with either a gas mixture or with pure CO₂ as the shielding gas.

The AristoRod wires are suitable for operating at high currents with maintained disturbance free wire feeding giving a stable arc with a low amount of spatter. OK AristoRod 12.50 delivered in the unique ESAB Octagonal Marathon Pac is excellent in mechanised welding applications.



- Consistent welding performance
- Stable arc with low feeding force
- Excellent arc ignition
- High current operability
- Extremely low overall spatter
- Trouble-free feed ability, even at high wire feed speeds and lengthy feed distances
- Low fume emission
- Improved resistance against corrosion of the wire

WELDING WIRE

ESAB OK AristoRod™ with Advanced Surface Characteristics has a number of unique features with advantages for manual, mechanised and robotic welding. These translate into clear benefits which, together, add up to increased productivity and lower welding costs.

Feature	Benefit
Consistent welding performance	Consistent weld results
Stable arc with low feeding force	High weld quality. Reduced rework or post weld cleaning
Excellent arc ignition	Reduced post weld cleaning
High current operability	Higher productivity
Extremely low spatter level	Reduced post weld cleaning
Trouble-free feedability, even at high wire feed speeds and long feed distances	Higher productivity, reduced equipment downtime
Increased resistance against corrosion of the wire	Longer periods of storage without deteriorating wire quality
Low fume emission	Cleaner working environment

OK AristoRod™ – the complete range

AWS and EN classifications

Product	Classification wire		Classification wire and weld metal			Shielding gas		Steel type
	AWS		EN-ISO			EN-ISO 14175		
OK AristoRod™	A5.18	A5.28	14341-A	16834-A	21952-A /-B	M21	C1	
12.50	ER70S-6		G3Si1			G 42 4	G 38 2	Normal strength
12.57	ER70S-3		G2Si			G 38 3	G 35 2	Normal strength
12.62	ER70S-2		G2Ti			G 46 4	G 42 3	Normal strength
12.63	ER70S-6		G4Si1			G 46 4	G 42 2	Normal strength
12.65	ER70S-6		G4Si1			G 46 4	G 42 2	Normal strength
13.08		ER80S-D2	G4Mo		G 4Mo / G 1M3	G 50 4	G 46 0	Creep resistant
13.09		ER80S-G	G2Mo		G MoSi /G 1M3	G 46 2	G 38 0	Creep resistant
13.12		ER80S-G			G CrMo1Si / G 1CM3			Creep resistant
13.16		ER80S-B2			G 55A 1CM			Creep resistant
13.22		ER90S-G			G CrMo2Si			Creep resistant
13.26		ER80S-G	G0			G 46 4	G 42 0	Weather resistant
55 (13.13)		ER100S-G		G Mn3NiCrMo		G 55 4		High strength
69 (13.29)		ER110S-G		G Mn3Ni1CrMo		G 69 4		High strength
79 (13.31)		ER120S-G		G Mn4Ni2CrMo		G 79 4		High strength
89 (1B96)		ER120S-G		G Mn4Ni2CrMo		G 89 4		High strength

Approvals

	ABS	BV	CWB	DB	DNV	GL	LR	CE	VdTUV
OK AristoRod™									
12.50	3YSA	SA3YM	CSAW48	42.039.29	III YMS	3YS	3S 3YS	x	10052
12.57				42.039.10				x	10615
12.63	3YSA	SA3YM	CSAW48	42.039.30	III YMS	3YS	3YS	x	10051
13.08			CSAW48						
13.09				42.039.31	III YMS				10088
13.12									10089
13.26				42.039.32	II/III YMS			x	
69 (13.29)				42.039.33				x	10090
89 (1B96)				Pending				x	Pending



WELDING WIRE

MARATHON PAC™ 2

ENGINEERED FOR PRODUCTIVITY AND EASE OF USE

Marathon PacT 2 has been extensively tested in cooperation with some of our most demanding customers.



WELDING WIRE

Marathon Pac 2 features a near-round shape which increases the drum robustness and minimises the impact as hiping and handling can have on wire feedability.

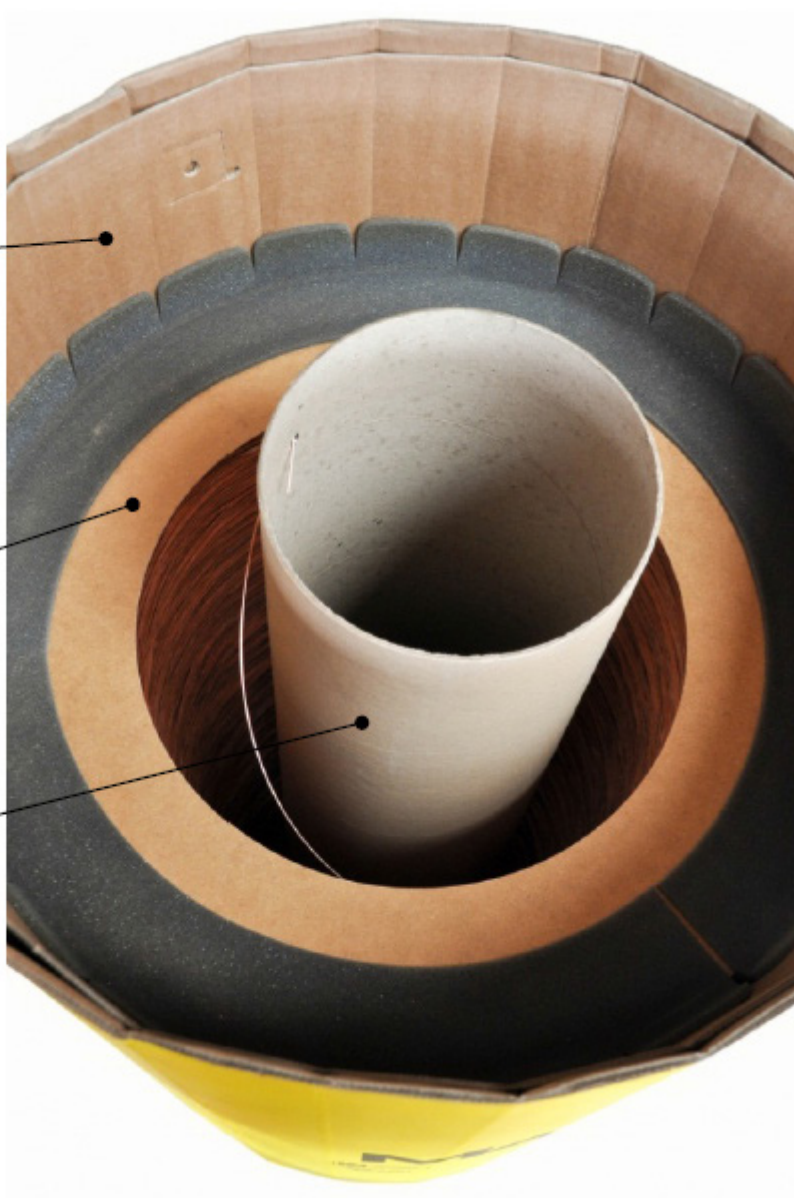
Marathon Pac 2 is engineered to eliminate feeding stops, featuring an all-new decoiling system to guide the wire.

REDUCE YOUR WELDING DOWN TIME

24 Edge shape
high quality
cardboard for
maximum drum
robustness and
wire support
during handling.

Decoiling disc
with 360° sealing
function to keep
wire in position
during handling
and decoiling.

Center cylinder
in each drum to
guide wire during
decoiling.



EASIER THAN EVER TO INSTALL, USE AND DISPOSE.

Marathon Pact 2 features the same well known efficient handling as previous Marathon Pacs. The Marathon Pac lifting yoke and trolley accessories are used to lift and efficiently move the drum.



Marathon Pact 2 is easier than ever to install. Just detach the wire from the center tube and cut off the wire end. Feed the wire through the Marathon Pac plastic hood accessory and attach the conduit.



Marathon Pact 2 features the same well known efficient handling as previous Marathon Pacs. The Marathon Pac lifting yoke and trolley accessories are used to lift and efficiently move the drum.



The main components are made of cardboard material and are easily foldable to assure space saving disposal and recycling of the package material after use.

WELDING WIRE

TOGETHER WE WELD STAINLESS.

80 Years of experience in the design of high quality stainless steel welding consumables.





Our Vision

Bolting Africa together faster than ever.

Our Missions

We do reliable trustworthy solutions with fast & honest customer service to the whole African continent with competitive pricing supported by best of breed processes.

Our Values

Responsibility

Team Work

Innovation

Ownership

Customer Service

Integrity

Results Driven

Honesty



South Africa

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